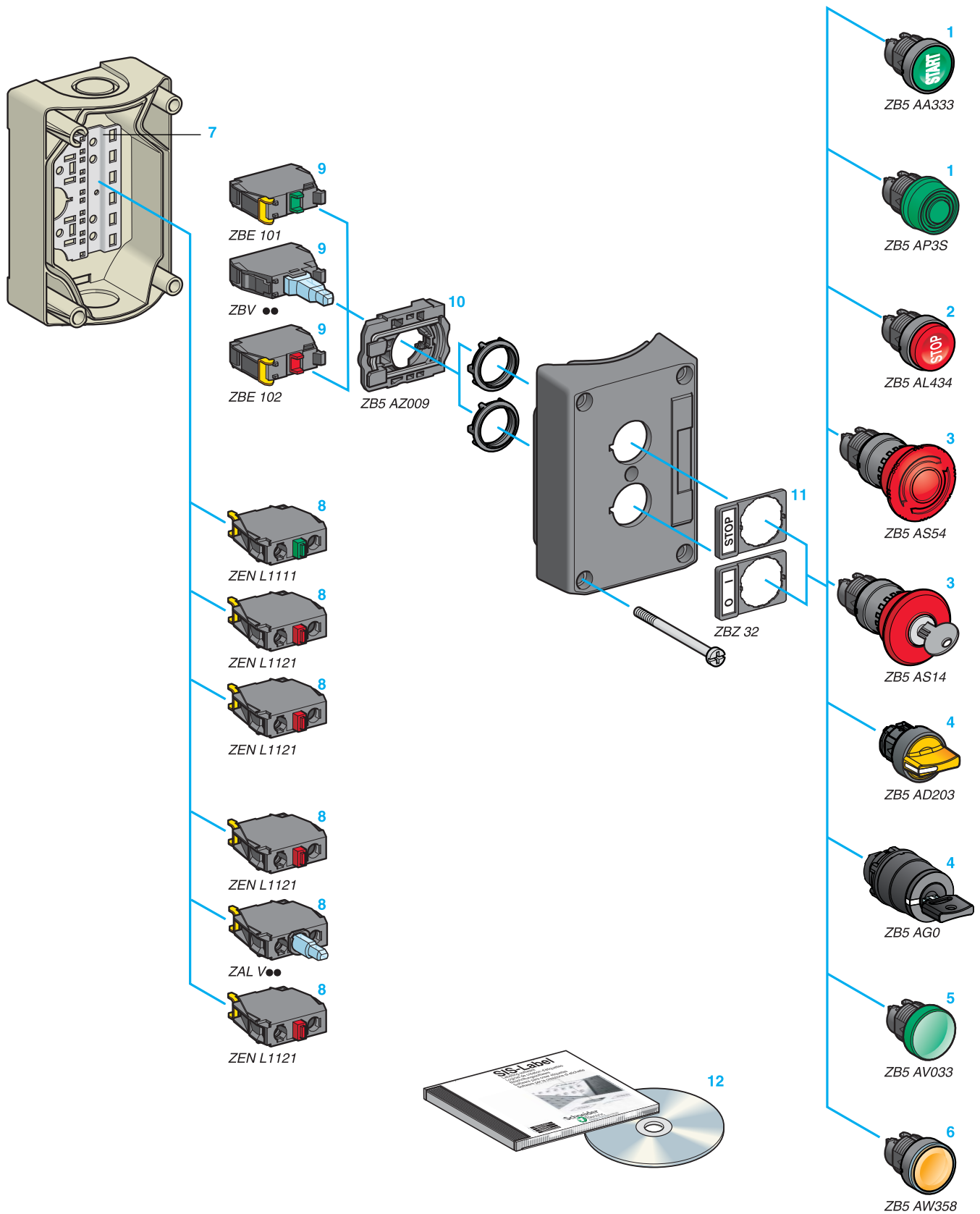


Control stations and enclosures

Plastic control stations XAL D and XAL K

For Harmony® Ø 22 control and signalling units XB5



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XAL D and XAL K control stations are available in two forms:

- Complete.
- For customer assembly

These control stations use the plastic bezel pushbuttons, switches and pilot lights of the Harmony XB5 range, which offers a wide choice of circular and square types of head.

Complete stations

Pre-assembled

These are complete, ready to install, stations fitted with 1 to 3 buttons to cater for the most commonly encountered functions:

- **Start or Stop**, with:

- 1 flush spring return pushbutton,
- 1 red, spring return, mushroom head pushbutton.

- **Emergency stop or Emergency switching off**, with:

- 1 red, latching, mushroom head pushbutton **3** (standard or trigger action), either push-pull or turn to release, with or without key.

- **Start-Stop**, with:

- 2 flush spring return pushbuttons,
- 1 flush spring return pushbutton **1** + 1 projecting spring return pushbutton **2**,
- 1 2-position selector switch **4** + 1 pilot light with integral red LED, if required.

- **Two functions**, with:

- 2 flush spring return pushbuttons **1**.

- **Three functions**, with:

- 3 flush spring return pushbuttons **1**,
- 2 flush spring return pushbuttons **1** + 1 projecting spring return pushbutton **2**,
- 2 flush spring return pushbuttons **1** + 1 red, latching, mushroom head pushbutton **3**.

These pushbuttons, switches and pilot lights comprise plastic heads from the Harmony XB5 range and electrical blocks (contact or light) **8** that are mounted in the back of the enclosure.

Stations for customer assembly

For customer assembly

These stations are for assembly by the user and offer a choice of 2 assembly methods:

- **Box method**

Identical to the pre-assembled versions. The electrical blocks **8** are mounted on a metal mounting plate in the back of the enclosure **7**.

- **Station method**

The electrical blocks **9** are mounted directly beneath the heads using a body/fixing collar **10**.

It is possible to assemble stations with 1 to 5 heads, each of which can be combined with 3 electrical blocks **8** or **9** (contact or light).

The XAL range offers a wide choice of head types for:

- Spring return pushbuttons **1** or **2**, either marked or unmarked.
- Spring return mushroom head pushbuttons.
- Latching mushroom head pushbuttons **3**.
- Selector switches with standard or long handle and key switches **4**.
- Toggle switches.
- Pilot lights **5**.
- Illuminated spring return pushbuttons **6**.
- Illuminated selector switches with standard handle **4**.

Accessories

For heads

Markings can be customised by using legend holders **11** which can either be fitted with pre-marked legends or legends engraved by the user. Alternatively, paper legends (protected), prepared using "SIS Label" software **12**, or peel-off legends (supplied on sheet for marking by laser printer) can be used.