

Foot switches  
**Harmony**  
*Start* on the right foot!



## Simply Smart!

Leveraging  
ingenuity  
and intelligence  
for **ease of use**

## Foot switches **Harmony** *Simple to use, easy to install*

The foot switches provide a solution suited to industrial environments for issuing start and normal stop instructions.

They allow the operator greater freedom of movement.

**Robust, ergonomic** and with maximum installation *simplicity*, the foot switches, with or without protective cover, provide an ideal solution for the mechanical and environmental requirements of your applications.

### Simplicity and speed of installation *Savings in time assured*

- Simplified electrical connections and easy access: amply sized case
- Raised contact blocks within case
- Easy terminal identification: contact markings plus reference colours
- Stability: foot switch can be fixed to the floor or on a support
- ISO cable entries



### An offer unrivalled in content *The assurance of finding the solution for any application*

- Plastic and metal ranges
- Single or double pedal
- With or without protective cover
- With or without trigger mechanism in rest position (positive action required)
- With or without mechanical latching
- ATEX Dust products
- Analogue versions (single pedal)
- Accessories: hand grip, heel rest



#### Plastic range

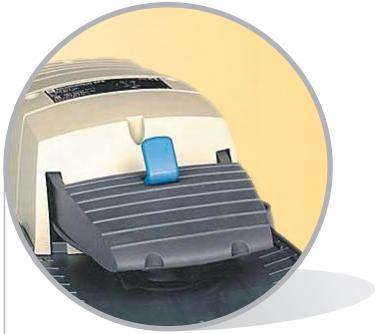
For light duty applications and simple machines (dosing, stamping, bending, punching).



Plastic range - Optimum					Plastic range - Universal								
Protection		without cover	with cover			without cover		with cover					
Trigger mechanism in rest position	without	without	without	with	with	with	without	with	without				
Colour	yellow	yellow	orange	yellow	orange	grey	blue	grey	blue				
Mechanical life	5 million operations					10 million operations							
Degree of protection	IP 55					IP 66							
Mechanical shock resistance	30 joules					100 joules							
Rated operational characteristics	AC-15 A300, DC-13 Q300 (conforming to EN/IEC 60947-5-1)												
Dimensions, W x D x H (mm)	160 x 280 x 70		160 x 280 x 162			160 x 280 x 70		160 x 280 x 162					
Contact operation	1 step: 1 "N/C + N/O"	XPEY110	XPEY310	XPEC310	XPEY510	XPEC510	XPEG810	XPEB110	XPEG110	XPEG510	XPEB510	XPEG310	XPEB310
	1 step: 2 "N/C + N/O"	-	XPEY311	XPEC311	XPEY511	XPEC511	-	XPEB111	XPEG111	XPEG511	XPEB511	XPEG311	XPEB311
	2 step: 2 "N/C + N/O"	XPEY211	XPEY611	-	XPEY711	XPEC711	XPEG911	XPEB211	XPEG211	XPEG711	XPEB711	XPEG611	XPEB611



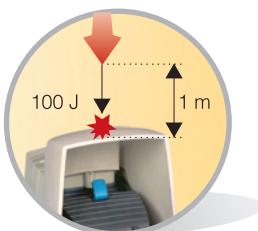
- Ergonomics
  - Large surface area of pedal: stability of foot and operator comfort
  - High and wide protective cover: accommodates all types of footwear



- Safety
  - Overall design of foot switch avoids lateral space between the operating pedal and the casing: no risk of an object obstructing its operation
  - Switch available with or without trigger mechanism in rest position (positive action required)
  - Protective cover: recommended in order to avoid accidental starting of the machine, either by human action or falling objects

## Robustness and Safety

*The assurance of reliable components in any situation*



Tested and certified performance...

- High degree of protection, up to IP66
  - Wide temperature range withstand:  
foot switch suitable for use in a variety of working environments
  - Up to 15 million operations for the metal range and up to 10 million operations for the plastic range
  - Long electrical life of contacts

**Conformity to the most demanding international standards and approvals**

- EN/IEC 60947-5-1
  - Certifications: CE, UL, CSA, CCC

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## Metal range

For heavy duty applications with demanding environmental requirements (foundry, automobile).



Metal range - Universal, single pedal							Metal range - Universal, double pedal						
without cover			with cover				with cover				Protection		
with orange	without blue	with orange	with blue	orange	without blue	orange	blue	orange	blue	orange		Trigger mechanism in rest position	
15 million operations												Mechanical life	
IP 66												Degree of protection	
100 joules												Mechanical shock resistance	
AC-15 A300, DC-13 Q300 (conforming to EN/IEC 60947-5-1)													Rated operational characteristics
104 x 172 x 59			160 x 186 x 152				295 x 190 x 155				Dimensions, W x D x H (mm)		
XPER810	XPEM110	XPER110	XPEM510	XPER510	XPEM310	XPER310	XPEM5100D	XPER5100D	XPEM3100D	XPER3100D	1 step: 1 "N/C + N/O" operation		
XPER811	XPEM111	XPER111	XPEM511	XPER511	XPEM311	XPER311	XPEM5110D	XPER5110D	XPEM3110D	XPER3110D	1 step: 2 "N/C + N/O" operation		
XPER911	XPEM211	XPER211	XPEM711	XPER711	XPEM611	XPER611	-	-	-	-	2 step: 2 "N/C + N/O"		

Harmony it's also  
a complete range of:



Pushbuttons, switches  
and pilot lights



Control stations



Cam switches



Beacons and indicator banks

## The efficiency of Telemecanique branded *solutions*

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