# **HG1F Operator Interface**

### Clear legible display of 300 × 100 pixels Multiple functions comparable to larger operator interfaces

- High-contrast monochrome LCD, super bright 500 cd/m<sup>2</sup> (luminance according to LCD manufacturer's specifications)
- 16 adjustable brightness levels
- All Windows® fonts can be displayed.
- High-performance CPU ensures quick response in operation and display.
- Analog touch panel enables flexible screen layout.
- Vertical display is possible.
- User communication functions enable connection to barcode readers and other peripherals.
- High-speed O/I link function enables connection to a maximum of 16 HG units to a host, using optional O/I link unit HG9Z-2G1.
- Thin housing style only 35.3mm deep behind the panel
- WindO/I-NV2 software is used for easy screen design.
- Compatible with IDEC HG2F, HG3F, HG4F, and HG2S displays.
- Multilingual capabilities, such as English, simplified and traditional Chinese, Korean, and central European languages.
- UL, c-UL listed (except silver bezel), EN compliant

# Hopper 1 Hopper 2 Setting Level

# HG1F

Display Screen	Operation	Maintenance Interface	Host Interface	Housing/Bezel Color	Part No.	Remarks
4.6-inch STN monochrome LCD	Touch screen	RS232C	RS232C	Light gray	HG1F-SB22BF-W	UL, c-UL, CE
				Dark gray	HG1F-SB22BF-B	UL, c-UL, CE
				Silver	HG1F-SB22BF-S	CE
			RS485/422	Light gray	HG1F-SB22YF-W	UL, c-UL, CE
				Dark gray	HG1F-SB22YF-B	UL, c-UL, CE
				Silver	HG1F-SB22YF-S	CE

Note: Each HG1F operator interface is supplied with four mounting clips SLD-K02 and one battery HG9Z-XR1.

#### Options

Name	Part No.	Ordering No.	Description	Length	Connector to the Host	Mode	
	HG97-XC183		For IDEC's MicroSmart, OpenNet Con- troller, port 2	3m	Mini DIN 8-pin	RS232C	
	FC4A-KC1C		For IDEC's MicroSmart, port 1	5m	Mini DIN 8-pin	RS232C	
	HG9Z-XC11	5	For IDEC's FA-3S SIF2	5m	Dsub 9-pin female	RS232C	
DI C Composition	HG9Z-XC24	15	For Mitsubishi FX direct connection 5r		Mini DIN 8-pin	RS422	
Cable	PLC Connection HG9Z-XC255		For Mitsubishi A/QnA direct connection	5m	Dsub 25-pin female	RS422	
(Note 1)	HG9Z-XC265		For Mitsubishi Q series direct connection	5m	Mini DIN 6-pin	RS232C	
	HG9Z-XC145		For Mitsubishi computer link unit		Dsub 25-pin female	RS232C	
	HG9Z-XC155		For OMRON link unit		Dsub 25-pin female	RS232C	
	HG9Z-XC203		For Mitsubishi computer link unit	3m	Dsub 9-pin female	RS232C	
	HG9Z-XC213		For OMRON CPU unit RS232C interface (except C20H, 28H, 40H)	3m Dsub 9-pin female RS		RS232C	
Maintenance Cable	HG9Z-XCM	22	D-sub 9-pin female connector to connect to computer (2m long) (Note 2)				
Protective Sheet	HG9Z-1D	HG9Z-1DPN05	For protecting the HG1F screen (5 pcs/pack)				
O/I Link Unit	HG9Z-2G1		Communication unit for O/I link				
Application Software Automation Organizer	SW1A-W1C	;	Includes WindO/I-NV2 (English/Japanese/Chinese) on CD. PDF files of English/Japanese/Chinese manuals are stored on the CD.				
User's Manual	HG9Y-B111	9	English				

Note 1: For cable connection diagrams, see the host interface manual which is stored on the Automation Organizer. Also visit our website at www.idec.com.

Note 2: Computer link cable 4C (FC2A-KC4C) for IDEC's MicroSmart and OpenNet Controller is also applicable.

#### **Replacement Parts**

Name	Part No.	Ordering No.	Description
Replacement Backlight (CCFL)	HG9Z-1FB		One backlight is supplied with HG1F.
Mounting Clip	SLD-K02	SLD-K02PN10	10 pcs/pack (four pieces are supplied with HG1F)
Replacement Battery	HG9Z-XR1		Lithium battery CR2032 (one battery is supplied with HG1F)

# **HG1F** Operator Interface

#### **General Specifications**

Rated Power Voltage	24V DC		
Power Voltage Range	20.4 to 28.8V DC		
Power Consumption	10W maximum		
Power Inrush Current	20A maximum		
Allowable Momentary Power Interruption	10 ms minimum		
Dielectric Strength	1,000V AC, 10 mA, 1 minute be	etween power and FG terminals	
Insulation Resistance	50 M $\Omega$ minimum between pow (500V DC megger)	er and FG terminals	
Backup Battery	CR2032 lithium primary batter Life approx. 4 years (25°C)	/	
Operating Temperature	0 to +50°C (no freezing)		
Operating Humidity	10 to 90% RH (no condensation	on)	
Storage Temperature	-20 to +60°C (no freezing)		
Storage Humidity	10 to 90% RH (no condensation)		
Pollution Degree	2 (IEC 60664-1)		
Corrosion Immunity	Atmosphere free from corrosive gases		
Vibration Resistance (damage limits)	10 to 20 Hz amplitude 0.625 mm, 20 to 55 Hz acceleration 9.8 m/s <sup>2</sup> , 2 hours per axis on each of three mutually perpendicular axes		
Shock Resistance (damage limits)	147 m/s <sup>2</sup> , 11 ms, 5 shocks on each of three mutually perpendicular axes		
Noise Immunity	Fast transient/burst test, Common mode: Level 3, Power terminals: ±2 kV, Communication line: ±1 kV (IEC 61000-4-4)	IEC610004-4	
Electrostatic Discharge	ESD-3 (RH-1), Level 3, (contact ±6 kV, air ±8 kV) (IEC 61000-4-2)	IEC61000-4-2	
Mounting	Panel mounting		
Degree of Protection	IP65, NEMA Type 13 (operator)		
Dimensions	147W × 76H × 39.3D mm		
Weight (approx.) 280g			

### **Operation Specifications**

Switching Element	Analog resistive membrane
Operating Force	0.2 to 0.8N
Mechanical Life	1,000,000 operations
Acknowledge Sound	Electronic buzzer

# **Function Specifications**

Screen Types	Base screen, popup screen, system screen		
No. of Screens	Base screen: 3000 max., popup screen: 3000 max.		
User Memory	1 MB (including expansion fonts)		
Parts	Bit Button, Word Button, Goto Screen Button, Print Button, Key Button, Multi Switch Keypad, Selector Switch, Potentiometer, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Multi Command, Print Command, Screen Script Command, Timer		
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week ±30 sec per month (at 25°C)		
Power Failure Backup Data	Calendar, log data, keep internal relay, keep internal register		
Battery Life	Recommended replacement span: 4 years (at 25°C)		

#### **Display Specifications**

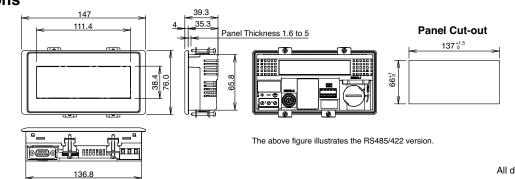
LCD		Monochrome STN	Flush Silhouette	
Effective Dis	play Area	111.4W × 38.4H mm		
Display Resolution		300W × 100H pixels	0.11.0	
LCD Life		50,000 hours minimum	Switches & Pilot Lights	
Contrast Adjustment		Possible in steps using the front touch screen	T HOT LIGHTS	
Backlight		Cold-cathode tube		
Backlight Lif	е	50,000 hours nominal (Note)	Display Lights	
Backlight Co	ontrol	Automatic OFF	Lights	
Backlight Re	placement	Possible	LED	
Display Character Size	1/4 size	8 × 8 pixels (Western European language: ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code)	Illumination Units Display	
	1/2 size	8 × 16 pixels (Western European language ISO 8859-1, Central European language: ANSI 1250, Baltic: ANSI1257, Cyrillic: ANSI1251, Japanese katakana and symbols: JIS 8-bit code) 16 × 32 pixels, 24 × 48 pixels, 32 × 64 pixels (Western	Safety Products	
	Full size	European language: ISO 8859-1) 16 × 16 pixels (Japanese JIS first and second level characters, simplified Chinese, traditional Chinese, Korean)	Terminal Blocks	
	Double size	$32 \times 32$ pixels (Japanese JIS first level characters, Mincho font)	Comm.	
	1/4 size	37 characters × 12 lines	Terminals	
Quantity of	1/2 size	37 characters × 6 lines		
Characters	Full size	18 characters × 6 lines		
	Double size	9 characters × 3 lines	AS-Interface	
Character Magnification		0.5, 1, 2, 3, 4, and 8 vertically and horizontally		
Character Attribute		Blink (1 or 0.5 sec period), reverse, bold, shadowed		
Graphics Type		Straight line, polyline, rectangle, circle, ellipse, arc, pie, equilateral polygons (3, 4, 5, 6, 8), paint, bitmap image	Relays & Timers	
Window Display		3 popup screens + 1 system screen		
		s to the time until the surface brightness reduces to a half	Sockets	

after using continuously at room temperatures.

# **Interface Specifications**

In	te	erface Specifi	cations	Circuit Protectors	
	Ele	ectrical Characteristics	EIA RS232C compliant		
U.	Transmission Speed		1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps	Power Supplies	
3S232C	Synchronization		Asynchronous		
LSE SE	Communication Method		Half or full duplex		
	Co	ontrol System	Hardware control or none	PLCs & SmartRelay	
	Co	onnector	D-sub 9-pin female connector		
	Electrical Characteristics		EIA RS485/RS422 compliant		
3S485/RS422	Transmission Speed		1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 bps	Operator Interfaces	
Я,	Synchronization		Asynchronous		
185/	Communication Method		Half or full duplex	Sensors	
132	Control System		Hardware control or none		
	Connector		RS485: D-sub 9-pin female connector RS422: 5-pole terminal block	Control	
	ç	Electrical Characteristics	EIA RS232C compliant	Stations	
nce	catic	Transmission Speed	9600, 19200, 38400, 57600, 115200 bps		
Maintenance	Communication	Synchronization	Asynchronous	Explosion	
Main	mm	Communication Method	Half duplex, proprietary protocol	Protection	
-	ŏ	Connector	Mini DIN 8-pin connector		
	ç	Electrical Characteristics	EIA RS485 compliant		
0/I Link	catio	Transmission Speed	19200, 38400, 57600, 115200 bps	References	
	in	Synchronization	Asynchronous		
Ó	Communication	Communication Method	Half duplex, proprietary protocol		
	Ó	Connector	Special connector		

# Dimensions



All dimensions in mm.